

Date: Tuesday, 1/10/2006 2:41:53 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DART13 MAN SHOULDER HARNESS KIT
Job Number : 25424	
Estimate Number : 11863	
P.O. Number : N/A	Part Number : D412702011
This Issue : 1/10/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 25424	Material : N/A
Written By : See comment below	Due Date : 1/11/2006 Qty: 1 Um: Each
Checked & Approved By : See comment below	
Comment : Est. A03.10.17 New issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-702-011 CHG001

D4 06/01/11 ①

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3195041	Bracket Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-041 Bracket B24127

4.0	D3195043	Bracket Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-043 Bracket 24128

5.0	D31961	Bar
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-1 Bar B24129

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-3 Bar B 24130

7.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty Part Number Description Batch

Bar

1 D3196-4 Bar B 20668

8.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bar Assembly

Qty Part Number Description Batch

2 D3197-041 Bar B 24132

9.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Fitting

Qty Part Number Description Batch

4 D3198-1 Fitting B 24632

10.0

D3215041

Harness Assembly



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

18 D3215-041 Harness Assembly B 23929

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Part Number: D412702011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D3215043

Harness Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

4 D3215-043 Harness Assembly B 23930

12.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Qty Part Number Description Batch

4 AN4-5A Bolt m18499

13.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Qty Part Number Description Batch

4 AN4-13A Bolt m17997

14.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Qty Part Number Description Batch

8 AN4-20A Bolt m12082

15.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

Qty Part Number Description Batch

20 AN960JD416 Washer m18136

16.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) m17997

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Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

MS24694S152

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Screw

Qty Part Number Description Batch

8 MS24694-S152 Screw m18634

C20610110 ①

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

U 06-01-10 1

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-011

Location:

PPP Rev: A

C20610111 ①

20.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 0610111 ①

Job Completion



U 06-01-11 1